

Garant

**Steel boring bar A.. MVPNR 117,5°, for indexable inserts VN., right-hand,
Shank Ø / insert size: 32/16mm**


Order data

Order number	251720 32/16
GTIN	4045197867155
Item class	21T

Technical description

suitable indexable insert	VN.. 1604..
Shim screw	259025 3
Setting angle κ	117.5 degrees
Minimum pre-drill $\varnothing D_{\min}$	40 mm
ISO code toolholder	A32S MVPNR/L 16
Insert size	16 mm
Centre offset L_3	22 mm
Shim	259031 39
Screw for clamp	259021 4
Clamping height L_2	31 mm
Overall length L	250 mm
Clamping claw	259038 2
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Screw for clamping claw Type 4	259021 4
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 2	259038 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8